

**2001~2004 YFM660R (660R Raptor)  
FACTORY MODIFICATION CAMPAIGN - Brake Reservoir Damper Kit  
Yamaha Technical Bulletin AT2004-002**

Yamaha Motor Corporation, U.S.A. posts this notice as a service to Yamaha customers and potential Yamaha customers. Yamaha Motor Corporation, U.S.A. has decided that a defect relating to vehicle safety exists in 2001 through 2004 YFM660RN, P, R, and S model (660R Raptor) ATVs. This bulletin was originally released February 27, 2004.

**Affected Models**

2001 YFM660RN	All
2002 YFM660RP	All
2003 YFM660RR	All
2003 YFM660RLER	All
2004 YFM660RS	AM01Y-045700~061510
2004 YFM660RLES	AM01Y-047906~054753

**The reason for this recall:** In affected ATVs, vibration from the engine and driveline during prolonged high rpm usage could cause the rear master cylinder reservoir to agitate, resulting in brake fluid aeration. If the rear brake is applied while the fluid is aerated, a small amount of air bubbles can enter the master cylinder, reducing rear brake performance. Reduced brake performance could create a risk of potential injury.

**What Yamaha and your dealer will do:** To correct this defect, Yamaha is initiating a Factory Modification Campaign. Affected 660R Raptor ATVs must have a Brake Reservoir Damper Kit installed to prevent agitation. There will be no cost to the customer for this inspection/repair.

**What you should do now:** Vehicles that are affected should not be operated until they are modified. If you are not the first owner of the ATV and are unsure if this modification has been done, contact any authorized Yamaha Motorsports Dealer to check. Any authorized Yamaha Motorsports Dealer can perform this service. For the name and location of a dealer near you, call 1-800-88-YAMAHA or visit the Dealer Locator section of this website.